

Higlue 5910 Silicone Sealant

Technical Data Sheet
Jiangxi Gooz Adhesive Co.,Ltd

Product name:HiGlue 5910 Silicone Sealant
Producer:Jiangxi Gooz Adhesive Co.,Ltd
Address:Bldg, B3, Gongye Road, Lutang Village, Yining Town, Xiushui County, Jiujiang, Jiangxi China
FAX:+86 07927662665

PRODUCT DESCRIPTION:

Higlue 5910 is a low strength gasketing product for flexible flanges that has good resistance to oil and joint movement.

Higlue 5910 is a low strength, silicone-based gasketing product designed for use on flexible flanges with machined or cast surfaces (metal or plastic). It is suitable for gaps up to 1 mm and offers a cure-through volume (in 24 h) of 2.75 mm. Typical applications include stamped sheet metal covers (timing covers and oil sumps).

- Good resistance to oil and joint movement
- Can be supplied in cartridges, tubes or rocep cans
- For use with flexible flanges
- Reduces migration of liquid after application

PRODUCTION INFORMATION:

Model	Higlue 5910
Color	Black
Extrusion Rate	500.0 g/min.
Key Characteristics	Oil Resistance: Excellent Oil Resistance
Operating Temperature	-55.0 - 200.0 °C
Substrates	Ceramic, Glass, Metal, Plastic
Tack Free Time	40.0 min.

Hardness(shore)	A30
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DIRECTIONS FOR USE:

1. Preparation - Cleaning

Apply 790 to old gasket or gasket sealants and use a wood or plastic scraper to remove residues from flange surfaces. Remove burrs. It is recommended to use 7070 to degrease and clean surfaces prior to applying the sealant.

2. Preparation - Activation

If cure speed of 510 is too slow due to passive metals or low temperature (below 5°C), use SF 7649 activator. Allow to dry.

3. Application

Apply a continuous bead of sealant onto one flange surface. Place the bead close to the inner rim of the flange and encircle all bolt holes. Small surface scratches will be filled by the adhesive. 510 can also be applied by roller onto larger flanges.

4. Assembly

Assemble flanges and tighten bolts as soon as possible. Wipe away any excess squeeze-out, as this will not cure when exposed to air due to the sealant's anaerobic curing properties.

5. Disassembly

Disassemble bolts with standard hand tools. Use jacking-screws, cast-on bosses or recesses to lift flanges apart. Once disassembled, apply SF 790 on old sealant and use a wood or plastic scraper to remove residues from flange surfaces.

Clean-up

1. Cured product can be removed with a combination of soaking in a solvent and mechanical abrasion such as a wire brush.

Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage: 8°C to 21°C. Storage below 8°C or greater than 28°C can adversely affect product properties.

Material removed from containers may be contaminated during use. Do not return product to the original container.